



PRODUCT : CARDBOARD

RP - NO	THICKNESS (MM)	GRAMAGGE (G/M ²) ±%4	STANDART SIZE (CM)	PIECE/KG FOR 70X100CM	NUMBER OF PIECES IN 1 TON	BURSTING STRENGHT ACCORDING TO ISO 2759	MOISTURE ±1%
40	1	680 GSM	70X100	0,476	2101	800 kPa	7.0
33	1,2	810 GSM	70X100	0,567	1764	845 kPa	7.0
30	1,3	875 GSM	70X100	0,612	1634	900 kPa	7.0
26	1,5	1020 GSM	70X100	0,714	1401	986 kPa	7.0
25	1,6	1105 GSM	70X100	0,774	1292	1000 kPa	7.0
22	1,8	1270 GSM	70X100	0,889	1125	1100 kPa	7.0
21	1,9	1310 GSM	70X100	0,917	1091	1180 kPa	7.0
20	2	1370 GSM	70X100	0,959	1043	1300 kPa	7.0
18	2,2	1520 GSM	70X100	1,064	940	1310 kPa	7.0
17	2,4	1600 GSM	70X100	1,12	893	1350 kPa	7.0
16	2,5	1720 GSM	70X100	1,204	831	1435 kPa	7.0
14	2,8	1900 GSM	70X100	1,33	752	1645 kPa	7.0
13	3	2100 GSM	70X100	1,47	680	1850 kPa	7.0
12	3,2	2220 GSM	70X100	1,554	644	1978 kPa	7.0
11	3,6	2520 GSM	70X100	1,764	567	2025 kPa	7.0
10	4	2660 GSM	70X100	1,862	537	2200 kPa	7.0

ITEM	SPECIFICATIO NS	UNITS		TOLERANCES	TEST METHODS
Caliper	See above	mm	< 1.5 mm	± 0,05 mm (pallet average)	ISO 534
			≥ 1.5 mm	± 3 % (pallet average)	
Size		mm	Sheets	± 1 mm	
			Rotary Cut	± 0.25 mm	
			Die Cut	± 0.2 mm	
			Convex	CD max. 2%	
				MD max 1.5 %	
Flatness	0	%	Concave	CD. Max 1.5 %	
				MD max 1.5 %	
			S-Shape	CD-sheets <1 mm max. 3 mm	
				Sheets >1mm max. 5 mm	
				MD max 3 mm	
Moisture Content	7.0% abs.	%	- 1 % / + 2 %	(Pallet average)	ISO 287